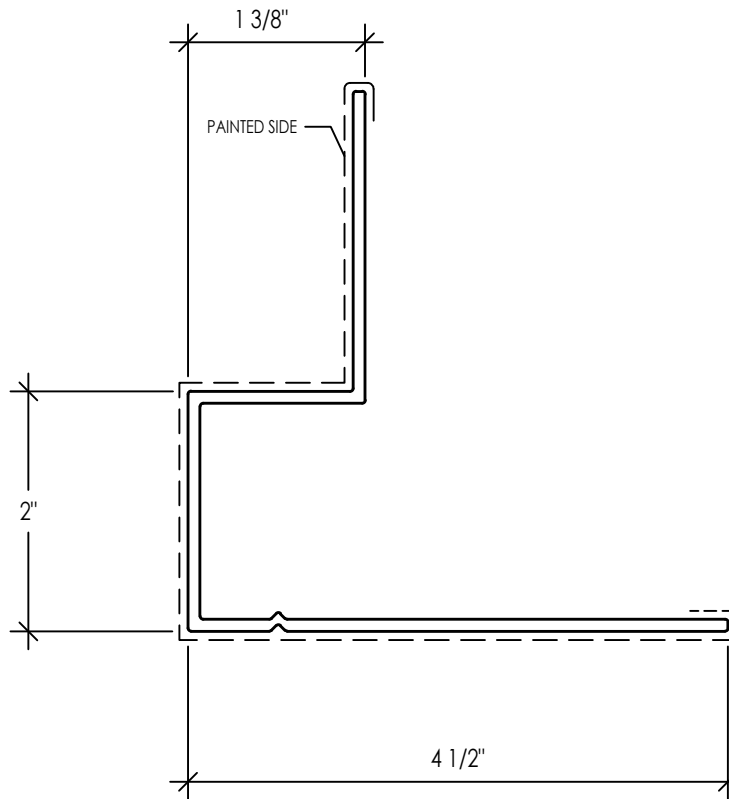




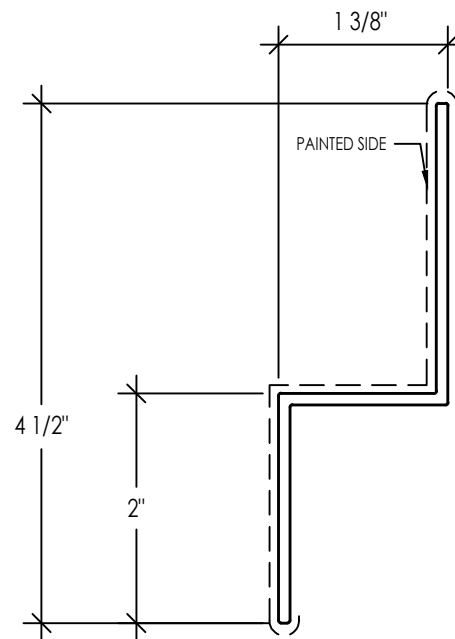
NOTES:

1. ALL DIMENSIONS ARE NOMINAL.
2. DIMENSIONS AND ANGLES MAY VARY SLIGHTLY .
3. THE CUSTOMER IS RESPONSIBLE FOR ALL INFORMATION ON THIS DOCUMENT.
4. UNLESS OTHERWISE SPECIFIED: STANDARD ALUM. ASSOC. TOLERANCES
APPLY BREAK SHARP CORNERS R.016 MAX.
UNSPECIFIED RADII = .016
5. EXTRUSION THICKNESS U.N.O NOMINAL .100"
6. ALL EXTRUSIONS SUPPLIED AS 19'-0" SECTIONS U.N.O

NOT TO SCALE

Morin[®]
By Kingspan

DATE:		COLOR:	P.N.: AE0001-228
APPROVED BY:		MATERIAL: 6063-T5 ALUMINUM	
CUSTOMER:		WEIGHT: 1.201 LB/FT	REV.:08/26 MP
JOB NAME:		LENGTH: 19'-0"	
JOB NO.:	HEAD EXTRUSION (PAINTED) - 7/8" DEEP		



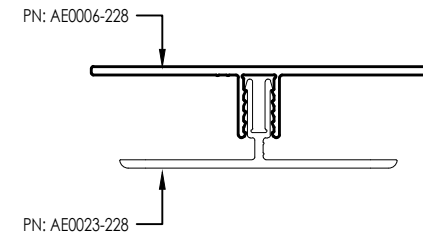
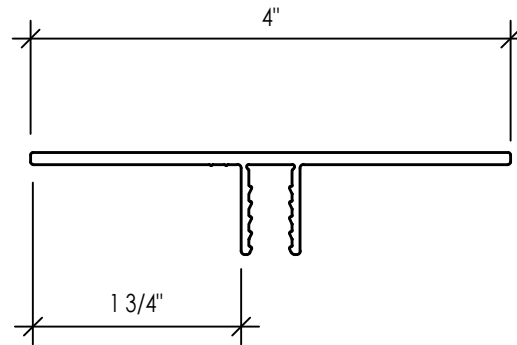
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4. UNLESS OTHERWISE SPECIFIED: STANDARD ALUM. ASSOC. TOLERANCES
APPLY BREAK SHARP CORNERS R.016 MAX.
UNSPECIFIED RADII = .016
5. EXTRUSION THICKNESS U.N.O NOMINAL .100"
6. ALL EXTRUSIONS SUPPLIED AS 19'-0" SECTIONS U.N.O

NOT TO SCALE

Morin[®]
By Kingspan

DATE:		COLOR:	P.N.: AE0002-228
APPROVED BY:		MATERIAL: 6063-T5 ALUMINUM	
CUSTOMER:		WEIGHT: 0.686 LB/FT	REV.:08/26 MP
JOB NAME:		LENGTH: 19'-0"	
JOB NO.:	BASE EXTRUSION (PAINTED) - 7/8" DEEP		



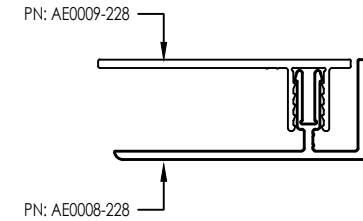
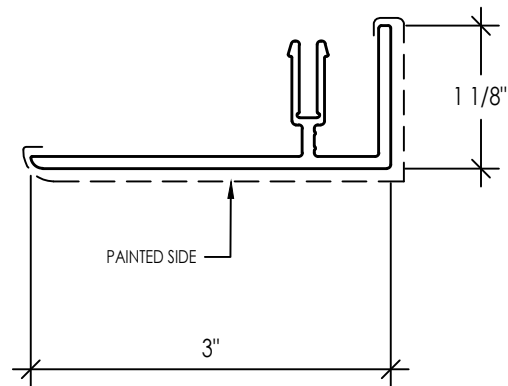
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4. UNLESS OTHERWISE SPECIFIED: STANDARD ALUM. ASSOC. TOLERANCES
APPLY BREAK SHARP CORNERS R.016 MAX.
UNSPECIFIED RADII = .016
5. EXTRUSION THICKNESS U.N.O NOMINAL .100"
6. ALL EXTRUSIONS SUPPLIED AS 19'-0" SECTIONS U.N.O

NOT TO SCALE

Morin[®]
By Kingspan

DATE:		COLOR:	P.N.: AE0006-228
APPROVED BY:		MATERIAL: 6063-T5 ALUMINUM	
CUSTOMER:		WEIGHT: 0.589 LB/FT	REV.:08/26 MP
JOB NAME:		LENGTH: 19'-0"	
JOB NO.:	INSIDE SECTION OF FLAT REVEAL EXTRUSION (NO PAINT) - 7/8" DEEP		



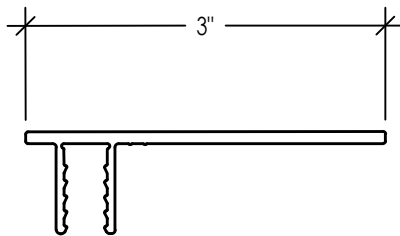
NOTES:

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4. UNLESS OTHERWISE SPECIFIED: STANDARD ALUM. ASSOC. TOLERANCES
APPLY BREAK SHARP CORNERS R.016 MAX.
UNSPECIFIED RADII = .016
5. EXTRUSION THICKNESS U.N.O NOMINAL .100"
6. ALL EXTRUSIONS SUPPLIED AS 19'-0" SECTIONS U.N.O

NOT TO SCALE

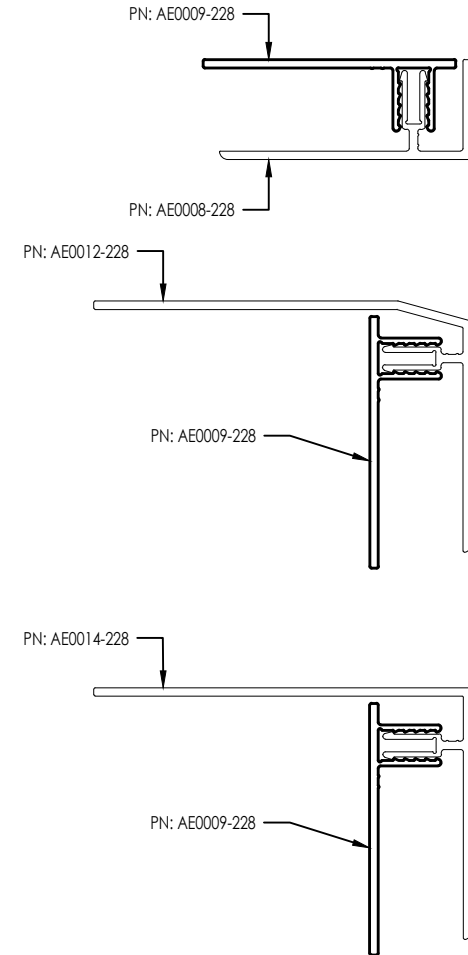
Morin[®]
By Kingspan

DATE:		COLOR:	P.N.: AE0008-228
APPROVED BY:		MATERIAL: 6063-T5 ALUMINUM	
CUSTOMER:		WEIGHT: 0.607 LB/FT	REV.:08/26 MP
JOB NAME:		LENGTH: 19'-0"	
JOB NO.:	OUTSIDE SECTION OF ENDWALL EXTRUSION (PAINTED) - 7/8" DEEP		



NOTES:

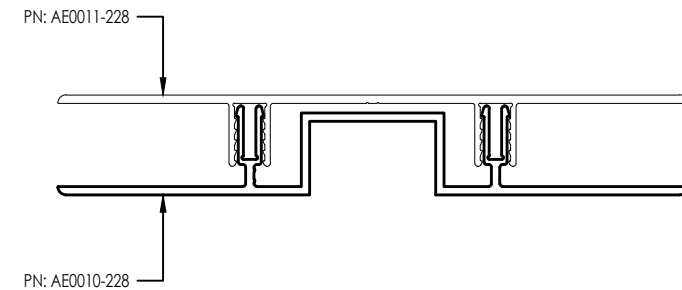
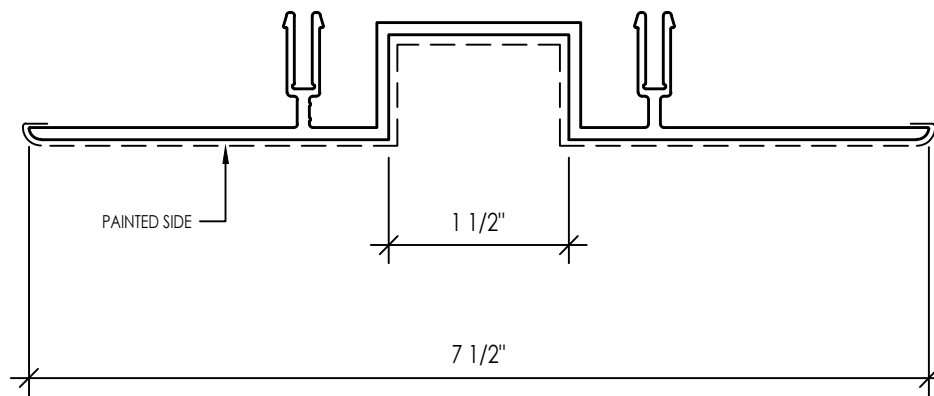
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APPLY BREAK SHARP CORNERS R.016 MAX.
UNSPECIFIED RADII = .016
5. EXTRUSION THICKNESS U.N.O NOMINAL .100"
6. ALL EXTRUSIONS SUPPLIED AS 19'-0" SECTIONS U.N.O



NOT TO SCALE

Morin
By Kingspan

DATE:	COLOR:	P.N.: AE0009-228
APPROVED BY:	MATERIAL: 6063-T5 ALUMINUM	
CUSTOMER:	WEIGHT: 0.471 LB/FT	REV.:08/26 MP
JOB NAME:	LENGTH: 19'-0"	
JOB NO.:	INTERIOR SECTION OF ENDWALL/SILL/JAMB EXTRUSION (NO PAINT) - 7/8" DEEP	



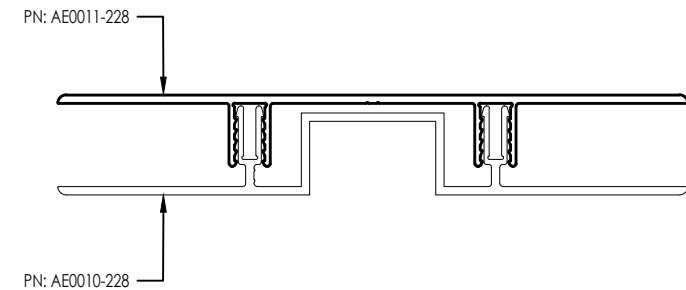
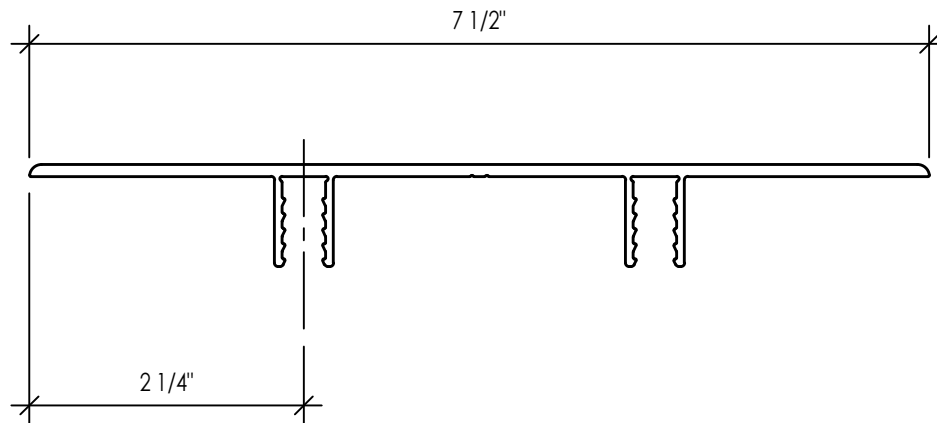
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APPLY BREAK SHARP CORNERS R.016 MAX.
UNSPECIFIED RADII = .016
5. EXTRUSION THICKNESS U.N.O NOMINAL .100"
6. ALL EXTRUSIONS SUPPLIED AS 19'-0" SECTIONS U.N.O

NOT TO SCALE

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By Kingspan

DATE:		COLOR:	P.N.: AE0010-228
APPROVED BY:		MATERIAL: 6063-T5 ALUMINUM	
CUSTOMER:		WEIGHT: 1.361 LB/FT	REV.:08/26 MP
JOB NAME:		LENGTH: 19'-0"	
JOB NO.:	OUTSIDE SECTION OF LARGE REVEAL EXTRUSION (PAINTED) - 7/8" DEEP		



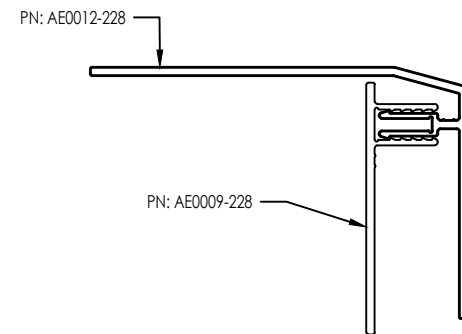
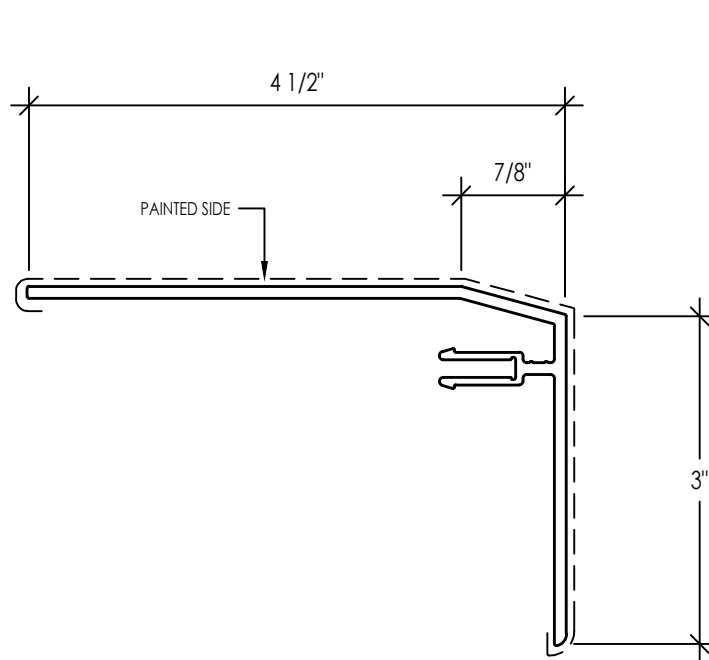
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APPLY BREAK SHARP CORNERS R.016 MAX.
UNSPECIFIED RADII = .016
5. EXTRUSION THICKNESS U.N.O NOMINAL .100"
6. ALL EXTRUSIONS SUPPLIED AS 19'-0" SECTIONS U.N.O

NOT TO SCALE

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By Kingspan

DATE:		COLOR:	P.N.: AE0011-228
APPROVED BY:		MATERIAL: 6063-T5 ALUMINUM	
CUSTOMER:		WEIGHT: 1.112 LB/FT	REV.:08/26 MP
JOB NAME:		LENGTH: 19'-0"	
JOB NO.:	INSIDE SECTION OF LARGE REVEAL EXTRUSION (NO PAINT) - 7/8" DEEP		



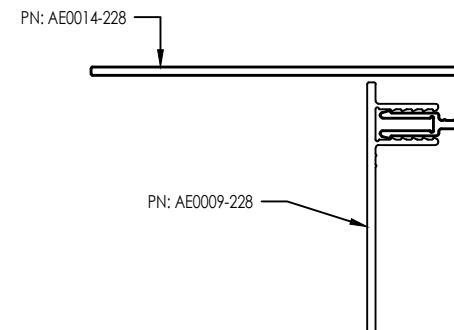
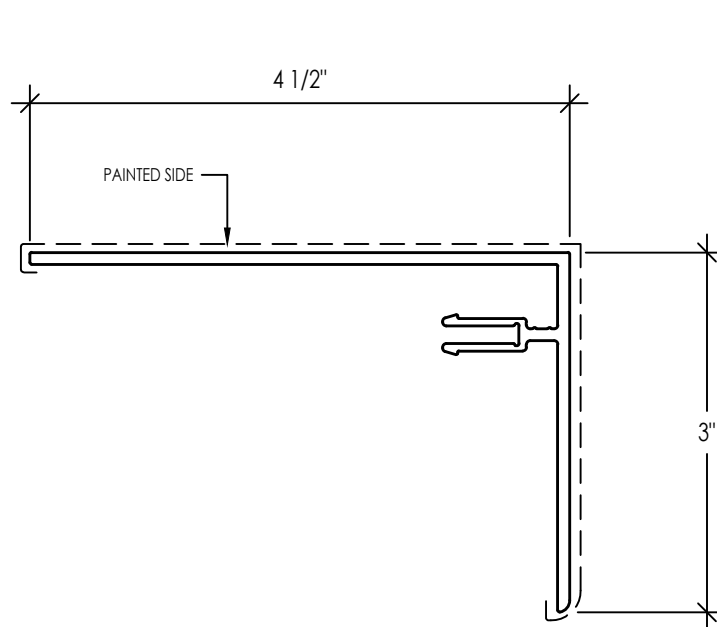
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APPLY BREAK SHARP CORNERS R.016 MAX.
UNSPECIFIED RADII = .016
5. EXTRUSION THICKNESS U.N.O NOMINAL .100"
6. ALL EXTRUSIONS SUPPLIED AS 19'-0" SECTIONS U.N.O

NOT TO SCALE

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DATE:		COLOR:	P.N.: AE0012-228
APPROVED BY:		MATERIAL: 6063-T5 ALUMINUM	
CUSTOMER:		WEIGHT: 0.986 LB/FT	REV.:08/26 MP
JOB NAME:		LENGTH: 19'-0"	
JOB NO.:	OUTSIDE SECTION OF SILL EXTRUSION (PAINTED) - 7/8" DEEP		



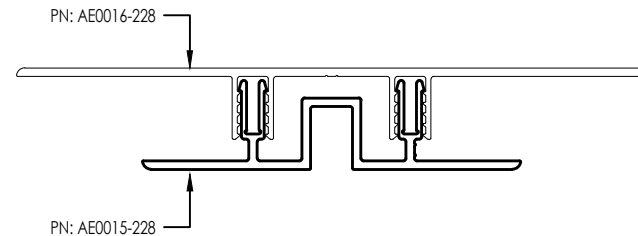
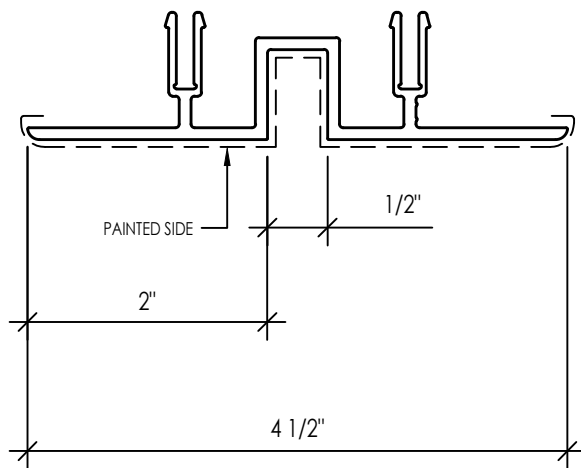
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APPLY BREAK SHARP CORNERS R.016 MAX.
UNSPECIFIED RADII = .016
5. EXTRUSION THICKNESS U.N.O NOMINAL .100"
6. ALL EXTRUSIONS SUPPLIED AS 19'-0" SECTIONS U.N.O

NOT TO SCALE

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By Kingspan

DATE:		COLOR:	P.N.: AE0014-228
APPROVED BY:		MATERIAL: 6063-T5 ALUMINUM	
CUSTOMER:		WEIGHT: 1.010 LB/FT	REV.:08/26 MP
JOB NAME:		LENGTH: 19'-0"	
JOB NO.:	OUTSIDE SECTION OF JAMB EXTRUSION (PAINTED) - 7/8" DEEP		



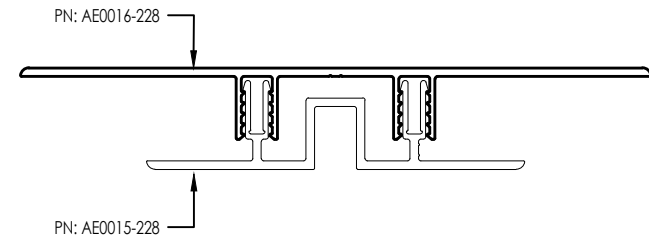
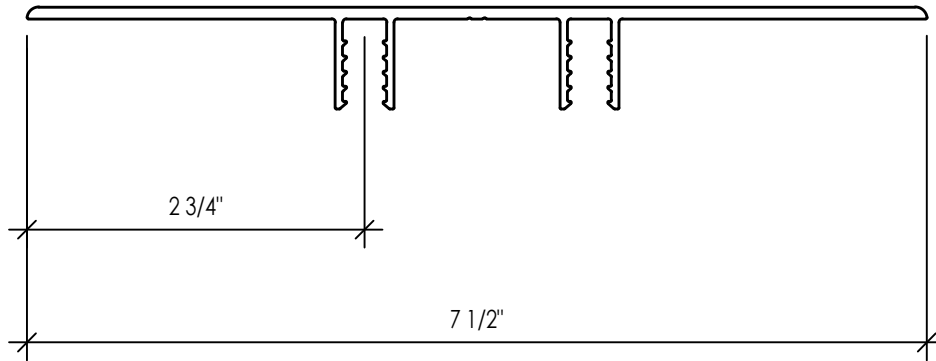
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APPLY BREAK SHARP CORNERS R.016 MAX.
UNSPECIFIED RADII = .016
5. EXTRUSION THICKNESS U.N.O NOMINAL .100"
6. ALL EXTRUSIONS SUPPLIED AS 19'-0" SECTIONS U.N.O

NOT TO SCALE

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DATE:		COLOR:	P.N.: AE0015-228
APPROVED BY:		MATERIAL: 6063-T5 ALUMINUM	
CUSTOMER:		WEIGHT: 0.984 LB/FT	REV.:08/26 MP
JOB NAME:		LENGTH: 19'-0"	
JOB NO.:	OUTSIDE SECTION OF SMALL REVEAL EXTRUSION (PAINTED) - 7/8" DEEP		



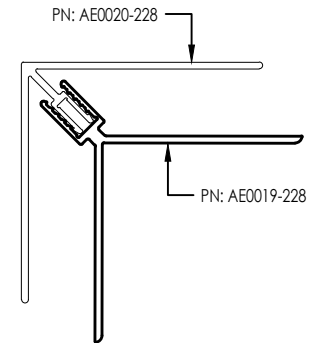
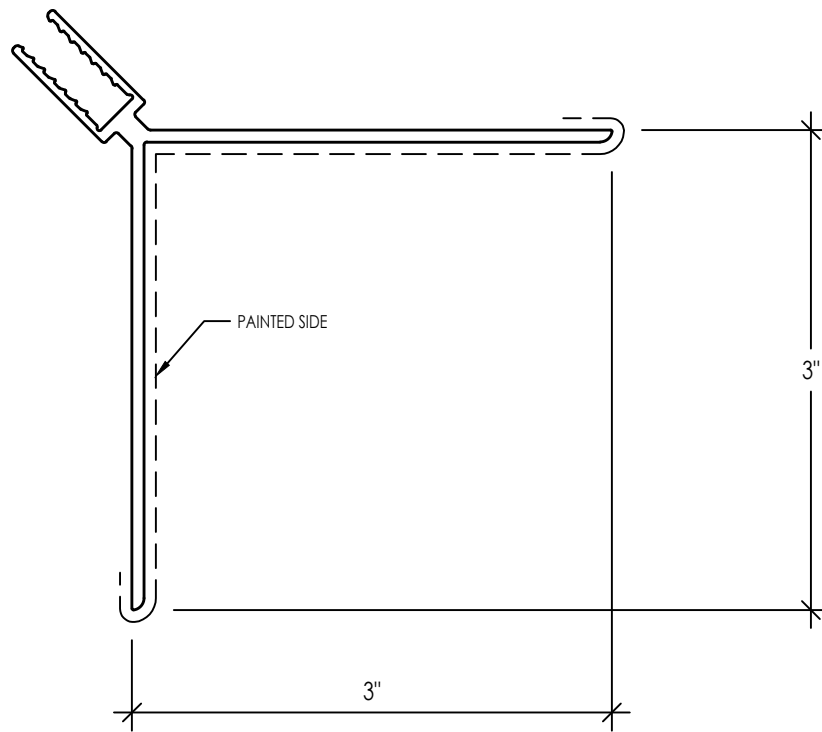
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APPLY BREAK SHARP CORNERS R.016 MAX.
UNSPECIFIED RADII = .016
5. EXTRUSION THICKNESS U.N.O NOMINAL .100"
6. ALL EXTRUSIONS SUPPLIED AS 19'-0" SECTIONS U.N.O

NOT TO SCALE

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By Kingspan

DATE:		COLOR:	P.N.: AE0016-228
APPROVED BY:		MATERIAL: 6063-T5 ALUMINUM	
CUSTOMER:		WEIGHT: 1.107 LB/FT	REV.:08/26 MP
JOB NAME:		LENGTH: 19'-0"	
JOB NO.:	INSIDE SECTION OF SMALL REVEAL EXTRUSION (NO PAINT) - 7/8" DEEP		



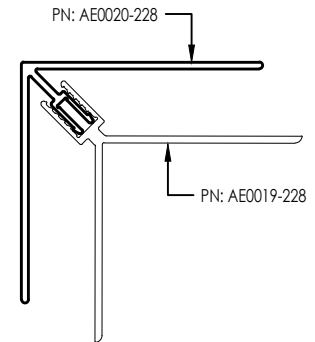
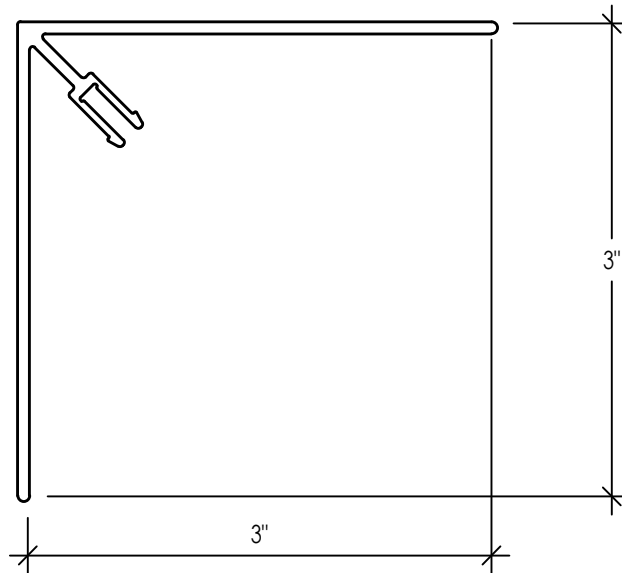
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UNSPECIFIED RADII = .016
5. EXTRUSION THICKNESS U.N.O NOMINAL .100"
6. ALL EXTRUSIONS SUPPLIED AS 19'-0" SECTIONS U.N.O

NOT TO SCALE

Morin[®]
By Kingspan

DATE:		COLOR:	P.N.: AE0019-228
APPROVED BY:		MATERIAL: 6063-T5 ALUMINUM	
CUSTOMER:		WEIGHT: 0.904 LB/FT	REV.:08/26 MP
JOB NAME:		LENGTH: 19'-0"	
JOB NO.:	OUTSIDE SECTION OF INSIDE CORNER EXTRUSION (PAINTED) - 7/8" DEEP		



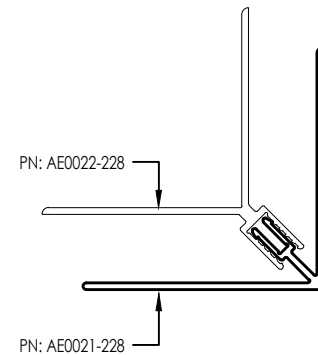
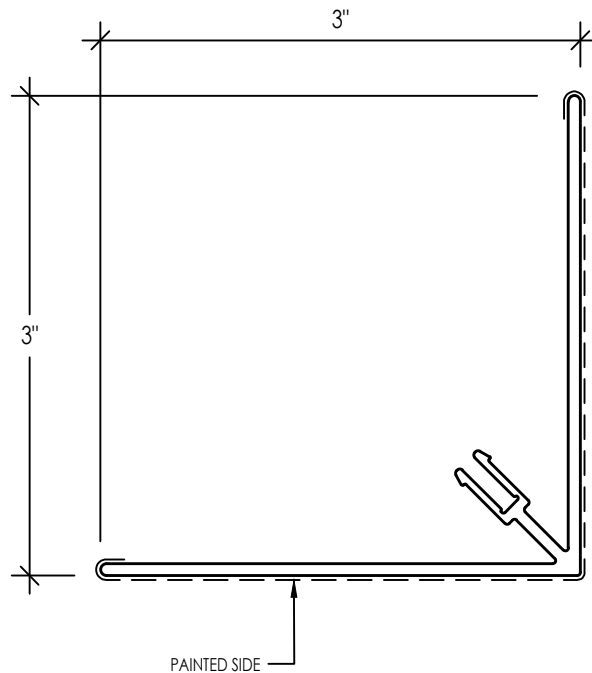
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APPLY BREAK SHARP CORNERS R.016 MAX.
UNSPECIFIED RADII = .016
5. EXTRUSION THICKNESS U.N.O NOMINAL .100"
6. ALL EXTRUSIONS SUPPLIED AS 19'-0" SECTIONS U.N.O

NOT TO SCALE

Morin[®]
By Kingspan

DATE:		COLOR:	P.N.: AE0020-228
APPROVED BY:		MATERIAL: 6063-T5 ALUMINUM	
CUSTOMER:		WEIGHT: 0.878 LB/FT	REV.:08/26 MP
JOB NAME:		LENGTH: 19'-0"	
JOB NO.:	INSIDE SECTION OF INSIDE CORNER EXTRUSION (NO PAINT) - 7/8" DEEP		



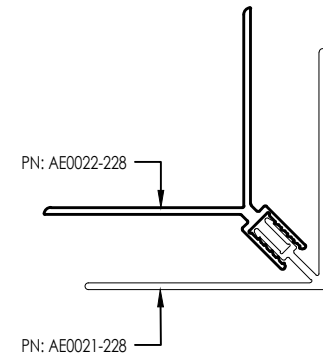
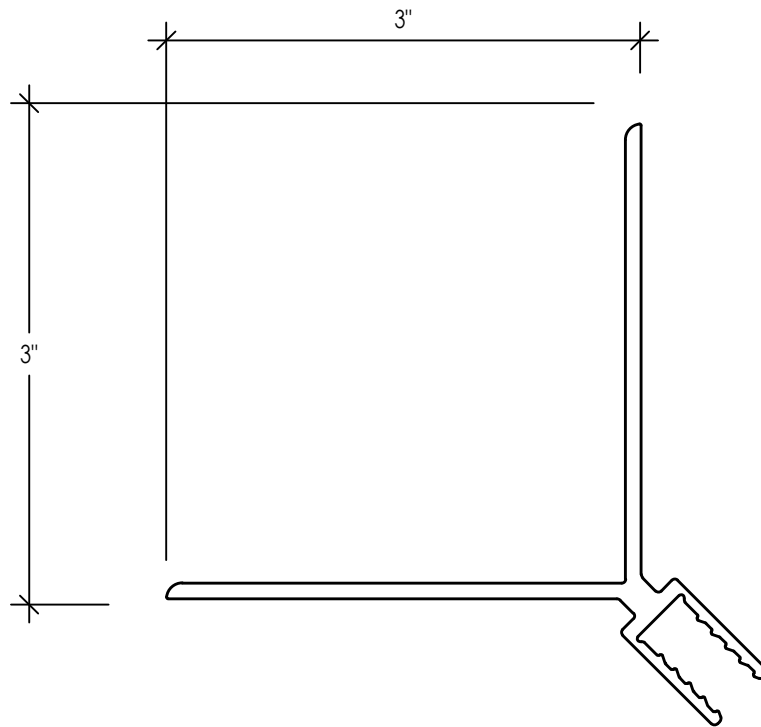
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4. UNLESS OTHERWISE SPECIFIED: STANDARD ALUM. ASSOC. TOLERANCES
APPLY BREAK SHARP CORNERS R.016 MAX.
UNSPECIFIED RADII = .016
5. EXTRUSION THICKNESS U.N.O NOMINAL .100"
6. ALL EXTRUSIONS SUPPLIED AS 19'-0" SECTIONS U.N.O

NOT TO SCALE

Morin[®]
By Kingspan

DATE:		COLOR:	P.N.: AE0021-228
APPROVED BY:		MATERIAL: 6063-T5 ALUMINUM	
CUSTOMER:		WEIGHT: 0.878 LB/FT	REV.:08/26 MP
JOB NAME:		LENGTH: 19'-0"	
JOB NO.:	OUTSIDE SECTION OF OUTSIDE CORNER EXTRUSION (PAINTED) - 7/8" DEEP		



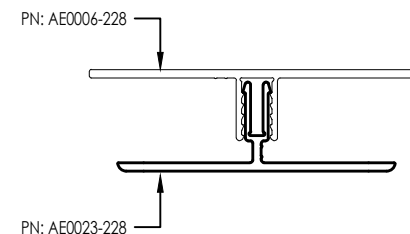
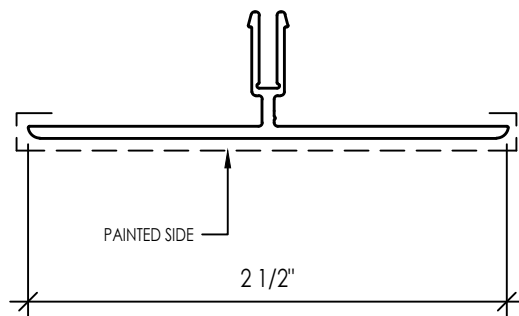
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APPLY BREAK SHARP CORNERS R.016 MAX.
UNSPECIFIED RADII = .016
5. EXTRUSION THICKNESS U.N.O NOMINAL .100"
6. ALL EXTRUSIONS SUPPLIED AS 19'-0" SECTIONS U.N.O

NOT TO SCALE

Morin
By Kingspan

DATE:		COLOR:	P.N.: AE0022-228
APPROVED BY:		MATERIAL: 6063-T5 ALUMINUM	
CUSTOMER:		WEIGHT: 0.904 LB/FT	REV.:08/26 MP
JOB NAME:		LENGTH: 19'-0"	
JOB NO.:	INSIDE SECTION OF OUTSIDE CORNER EXTRUSION (NO PAINT) - 7/8" DEEP		



NOTES:

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UNSPECIFIED RADII = .016
5. EXTRUSION THICKNESS U.N.O NOMINAL .100"
6. ALL EXTRUSIONS SUPPLIED AS 19'-0" SECTIONS U.N.O

NOT TO SCALE

Morin[®]
By Kingspan

DATE:		COLOR:	P.N.: AE0023-228
APPROVED BY:		MATERIAL: 6063-T5 ALUMINUM	
CUSTOMER:		WEIGHT: 0.433 LB/FT	REV.:08/26 MP
JOB NAME:		LENGTH: 19'-0"	
JOB NO.:	OUTSIDE SECTION OF FLAT REVEAL EXTRUSION (PAINTED) - 7/8" DEEP		